

NOTES:

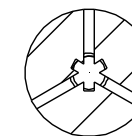
1) STANDARD "STOCK" XPANDRELS ARE UNFINISHED, THE MILL STOCK IS 1/8" OVER THE MAX DIAMETER OF LISTED SIZE RANGE. THE XPANDREL IS READY FOR FINISH TURNING JUST ASK AND WE CAN FINISH IT TO YOUR PART SPECS

2) THIS XPANDREL HAS A WORKING LENGTH OF 4"

3) THIS XPANDREL CANNOT BE TURNED DOWN BELOW 0.261"

4) THIS XPANDREL IS MANUFACTURED TO PROVIDE THE ABILITY TO ACHIVE A MINIMUM OF 0.001" IR WHEN FINISHED

5) THIS XPANDREL IS INDEPENDANTLY ACTUATED FROM BOTH ENDS (BS-BOTH ENDS SINGLE) WITH A TOTAL OF 2 EXPANDING AREAS



SECTION A-A



SAMPLE DRAWING  
Full Product Line  
Drawings & Pricing  
Coming Soon!

MOUNTAIN MACHINWORKS PROVIDES A MULTITUDE OF FINISHING, MODIFICATION & CUSTOMIZATION OPTIONS PLEASE CONTACT US IF YOU HAVE OTHER NEEDS OR QUESTIONS 800-660-6680

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TOLERANCES (EXCEPT AS NOTED)		MATERIAL 4140 HT BODY - ALLOY STEEL INTERNALS			
DECIMAL .XXXX ± .0005 .XXX ± .005 .XX ± .01 .X ± .02		FINISH (EXCEPT AS NOTED) 63 ✓ MAX.	SCALE 2 : 1	DRAWN BY K.HASKELL	DATE 11/14/12
THIRD ANGLE PROJECTION 		FRACTIONAL ± .015	SIZE B	APPROVED BY DATE	
		TITLE 1000 SERIES AA XPANDREL ASSY S-4WL6-S-B S STANDARD			
		SHEET 1 OF 1	DRAWING NUMBER 10AAS4WLSBSHTS-71 APPROVAL DWG		REV. 11